

Date:
User:Monday, 5/14/2007 1:14:33 AM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY
 Job Number : 32335
 Estimate Number : 12857
 P.O. Number : N/A Part Number : D412702107B
 This Issue : 5/14/2007 S.O. No. : N/A Drawing Number : ICA D412-702 P.79
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : D
 Previous Run : N/A Material : N/A
 Written By : Due Date : 5/15/2007 Qty: 3 Um: Each
 Checked & Approved By :
 Comment : est rev A 07.05.10 new issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

type labels per PPP D412-702-107B CHG001

2.0 D35733 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

ADAPTER

batch: B31862

3.0 D3579046 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

SHOULDER HARNESS RH

batch: B32115

4.0 K62 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

CLIP

batch: M104426

5.0 MS24693S272 Screw





Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Screw



batch: M104438

m107/05/16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/05/16	1	w/o split	ml	07/05/16	3	 07/05/16	 07/05/16	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/16	3	label D3569-3 do not stick	LE 07.05.16	Use contact cement M 102565 SEE VLO 32337 FOR SCHROTH EMAIL	ml 07/05/16	 07/05/16	LE 07.05.16	 07/05/16

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32335

Part Number: D412702107B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: MIT 763

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

batch: M 04215

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3 5.0000 Each(s)

DECAL

batch: 32086

✓ mulo7/05/16

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mulo7/05/16

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2705-16 (3)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-107B CHG001

Location: ---

PPP Rev: ---

C207/05/16 (3)

Job Completion



Inspection Level at 2707/05/16
U 07-05/16

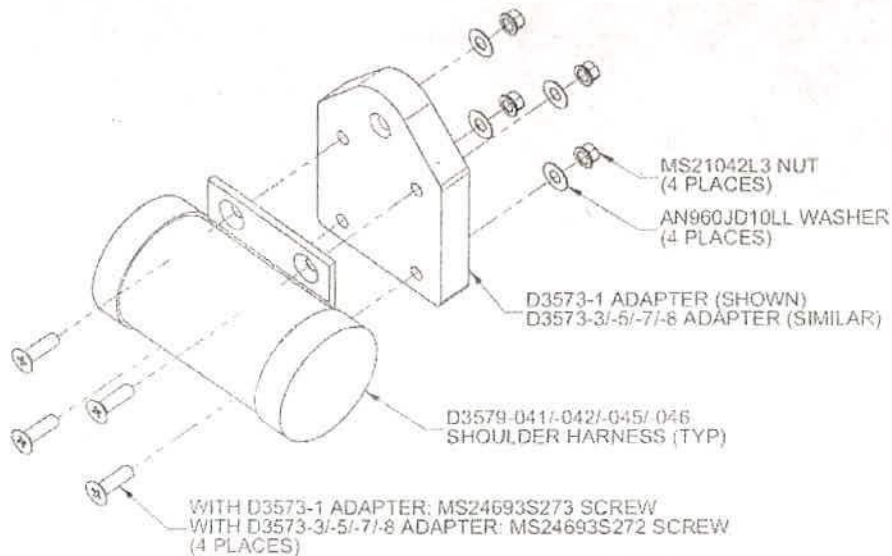
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

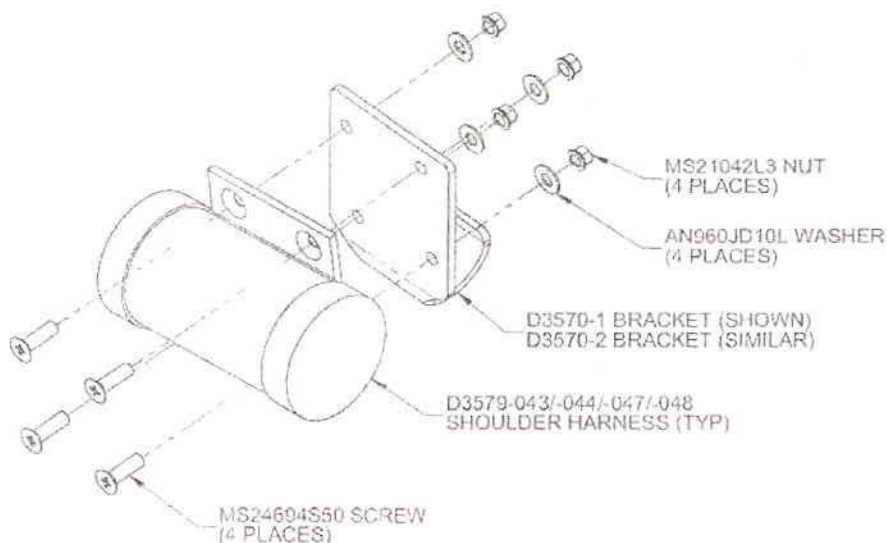
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)**



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)**

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WORK ORDER
NO. 32335

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